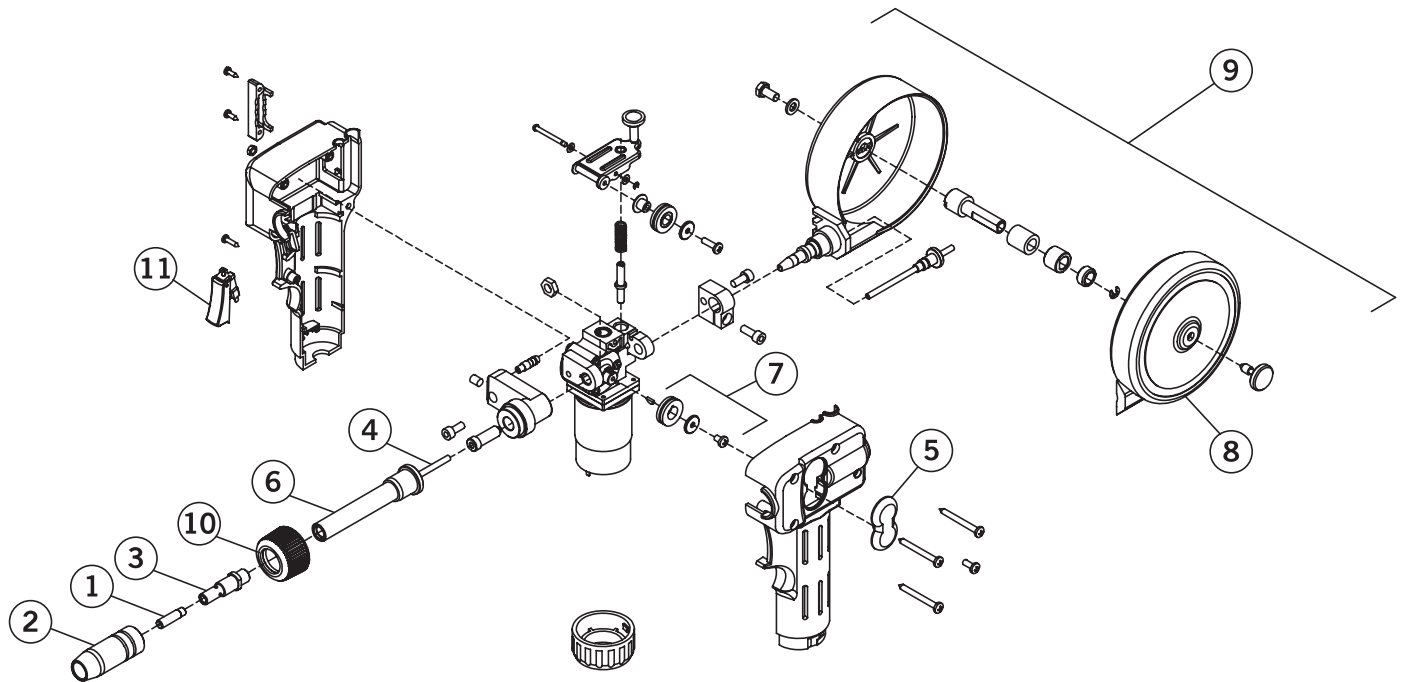


Tweco® Spool Gun 160 & 250 Amp Replacement Parts



#	Description	Part No.	Stock No.
1	Contact Tip .023 (0.6 mm)	11-23	1110-1100
	Contact Tip .030 (10.8 mm)	11-30	1110-1101
	Contact Tip .035 (10.9 mm)	11-35	1110-1102
2	Nozzle 3/8" (9.5 mm)	21T-37	1210-1300
	Nozzle 3/8" (9.5 mm)	21-37	1210-1100
	Nozzle 1/2" (12.7 mm)	21-50	1210-1110
	Nozzle 1/2" (12.7 mm)	21-50F	1210-1112
	Nozzle 5/8" (15.9 mm)	21-62	1210-1120
3	Gas Diffuser	51	1510-1101
4	Conduit	SPG66065	2031-2107
5	Drive Roll Cover	WSPDRC	2031-2227
6	Conductor Tube	WSP62180	2031-2225

#	Description	Part No.	Stock No.
7	.023 Drive Roll - V-Shaped	WSPDRV023	2031-2228
	.023 Guide Roll - V-Shaped	WSPGRV023	2031-2234
	.030 & .035 Drive Roll - V-Shaped	WSPDRV030035	2031-2257
	.030 & .035 Guide Roll - V-Shaped	WSPGRV030035	2031-2258
	.045 Drive Roll - V-Shaped	WSPDRV047	2031-2230
	.045 Guide Roll - V-Shaped	WSPGRV047	2031-2236
	.023 Drive Roll - U-Shaped	WSPDRU023	2031-2250
	.030 & .035 Guide Roll - U-Shaped	WSPDRU030035	2031-2252
	.045 Drive Roll - U-Shaped	WSPDRU047	2031-2254
	Smooth Guide Roll (for use with U-Shaped Drive Rolls, not grooved)	WSPGR	2031-2256
8	Spool Case Cover	WSPSCC	2031-2233
9	Complete Spool Case	WSPSC	2031-2232
10	Conductor Tube Nut	WSP62N	2031-2226
11	Trigger Assembly	WSP92	2031-2231
NS	Replacement Motor	WSPMOTOR	2031-2237
NS	Key Stock for Drive Roll	WSPKEY	2031-2239

Control Wire Jumper Cords

Use with Tweco Spool Gun 200 Amp - Part No. SG200-25-3545 (Stock No. 1027-1392)

Manufacturer	Machine	Part No.	Stock No.
Miller®	Millermatic® 210	WSPMILL4PJC2	2031-2246
Miller	Millermatic 212	WSPMILL4PJC	2031-2245
Lincoln®	Power MIG® 255C	WSPLIN7PJC	2031-2247
Hobart®	Ironman™ 210, 250	WSPMILL4PJC	2031-2245
ESAB®	MigMaster® 203	WSPESAB7PJC	2031-2248
ESAB	MigMaster 253	WSPESAB7PJC	2031-2248
ESAB	MigMaster 250	WSPESAB7PJC	2031-2248